



## Technical data sheet

# SPRING WAX<sup>®</sup> SW-301 A3 Injection Wax Beads

## Product Description

Spring Wax<sup>®</sup> Injection Wax is a premium grade general purpose wax. It is extremely hard and tough, and low shrinkage. The wax is good for filigrees and stone in place applications.

## Physical Properties

Color	Jade Green
Ring & Ball Point Softening Point (°C)	65-70 °C
Injection Temperature (°C)	68-75 °C
Congealing Point (°C)	60-65 °C
Shore D Hardness	74
Ash Content	≤ 0.002%
Viscosity (cps)	@ 150 °F / ~65.6 °C 168 - 276 @ 160 °F / ~71.1 °C 176 - 251 @ 170 °F / ~76.7 °C 128 - 231 @ 180 °F / ~82.2 °C 192 - 223

**Note:**

All data are averaged results of ASTM tests (where applicable) on laboratory cast specimens. Reasonable variations in data can be expected. Data is not to be used for specification purposes. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Paramitt International Co., Ltd. be liable for special, incidental, or consequential claims.

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